

Clay bodies of ancient tiles:



Correlation between lonoluminescence signal and manufacturing conditions

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Outline

- Set-up and Analytical techniques
 - Ionoluminescence, PIXE and PIGE
 - external vs. in vacuum beam
- The samples: clay bodies of ancient tiles
- Results and Discussion
- Summary





Equipment: IBA techniques



Tandem Peletrón (model: 9SDH-2) at Universidad Nacional Autónoma de México, UNAM.



External proton beam set-up *:

PIXE: 2 X-ray detector for light and heavy elements,

RBS: 1 particle detector

PIGE: 1 gamma detector (HGe)

IL: USB2000 Ocean Optics Spectrometer, optical fibres (1 mm

diameter).

Experimental conditions:

Energy: 3 MeV, protons

Exposure time: 3-4 s for IL; 5 min. for PIXE/PIGE and RBS

Beam current: 3 nA

Beam size: 2-3 mm diameter

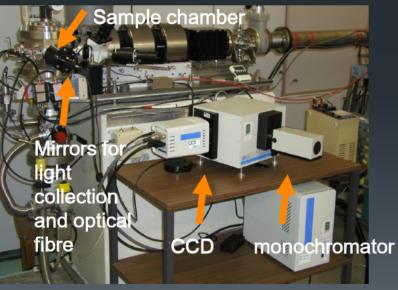


Equipment: IBA techniques



2.5 MV Van Van de Graaff accelerator at Campus Tecnológico e Nuclear, CTN/IST in Portugal.





Nuclear microprobe under vacuum conditions:

PIXE: 1 Si X-ray detector, RBS: 1 particle detector,

IL *: Jobin-Yvon/Horiba (Triax 190) Spectrometer, optical fibre and a Symphony CDD detection system.

Experimental conditions:

Energy: 2 MeV, protons

Exposure time: 3-4 s for IL; 10 min. for PIXE/RBS

Beam current: < 1 nA Beam size: 10x10 μm²

Experimental: external vs vacuum



Broad beam: 2-3 mm 3,0 MeV



Micro-beam: 10x10 μm²
2 MeV

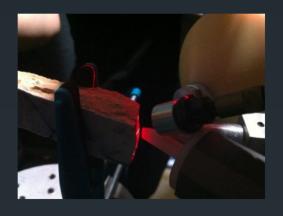




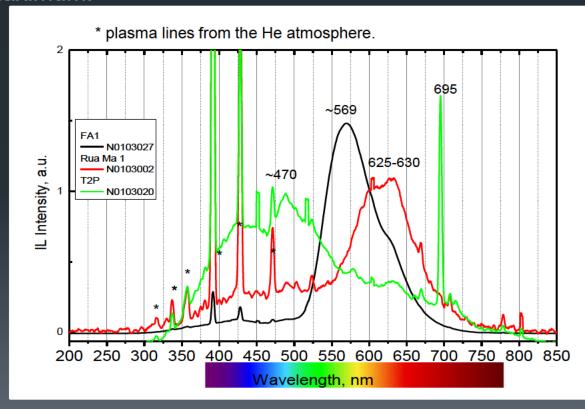
External beam	Vacuum beam
✓ Higher energies,✓ High beam currents, >nA	 ✓ Lower energy, ✓ Lower beam currents, <1nA ✓ Can raster the surface or analyse small areas
Can damage the samples:Glaze,Newest clays.	 The light signal is low: Problems related with the signal detection.
Used to study the clays of the tiles.	Used to study particular features of the clays and the glaze colours.

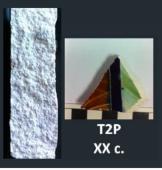
The samples

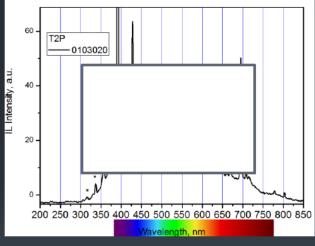




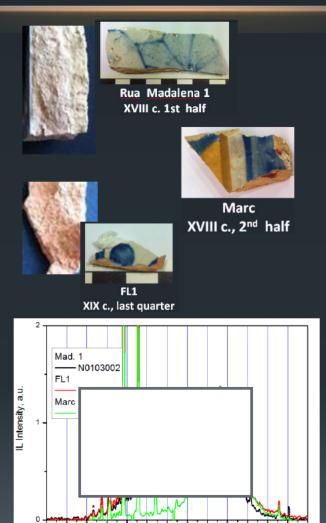
Based on the light emission, the set of tiles was classified in 3 main groups, according wit the maximum:







IL signal, type B



IL signal, type A

200 250 300 350 400 450 500 550 600 650 700 750 800 850

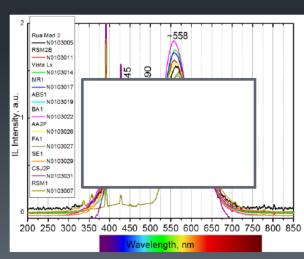
Wavelength, nm



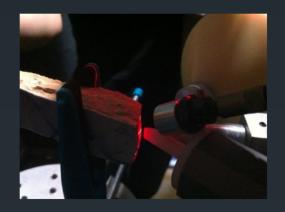


MR1 XVIII c., last quarter

Most of the tiles show this IL signal.



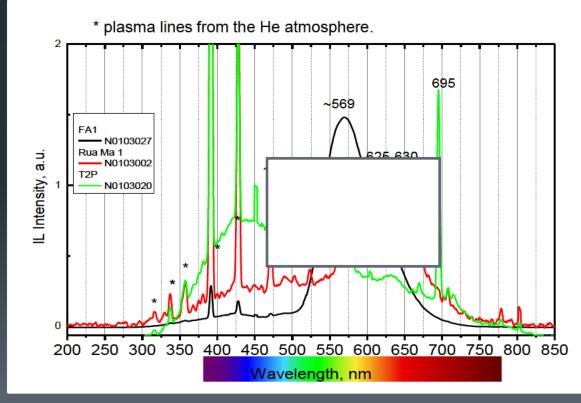
IL signal, type C



Based on the light emission, the set of tiles were classified in 3 main groups:

The groups are independent of:

- the date,
- the clay colour,
- the composition?



Body tiles: manufacturing



- Clay minerals,
- Fluxes (lower temperatures) as feldspars,
- metal oxides
- silica
- Additives intentionally added as calcite, or not but which are strongly dependent on the local geology

During the firing process the paste suffers physical and chemical alterations, depending on the temperature, heating cycles or the atmosphere inside the kiln.

The calcite decomposes at temperatures above 800 °C, and it incorporates ions (as Fe) into the lattice.

Body tiles: manufacturing



Raw materials

Firing process (temperature, time)

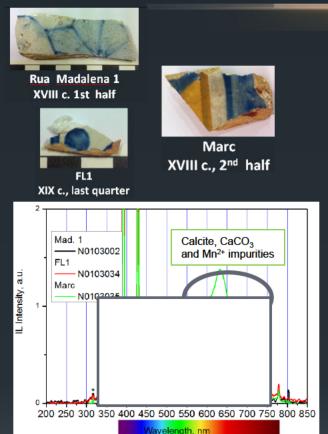
Cooling down: fast (quenching) or slow process

These conditions will affect:

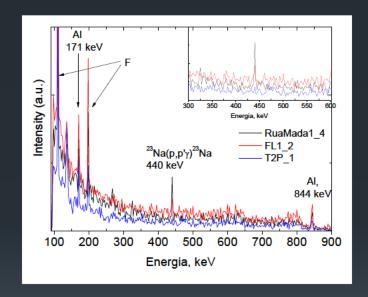
- the colour (ions of Fe);
- the porosity,
- hardness,
- · final composition, etc..

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Ionoluminescence results: Group A



The firing temperature was not high enough to decompose the starting carbonates minerals (CaCO₃) which typically occur between 800 and 950 °C.

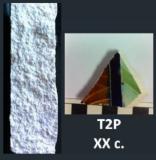


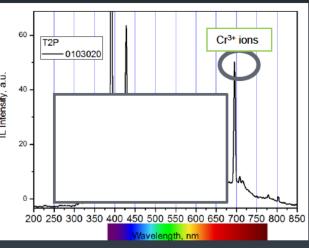
IL signal, type A

These are the unique samples where Na was identified by PIGE.

Sodium fluxes (as soda feldspar or sodium carbonate) were used to reduce the melting temperature.

Ionoluminescence results: Group B





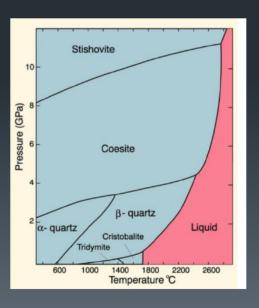
IL signal, type B

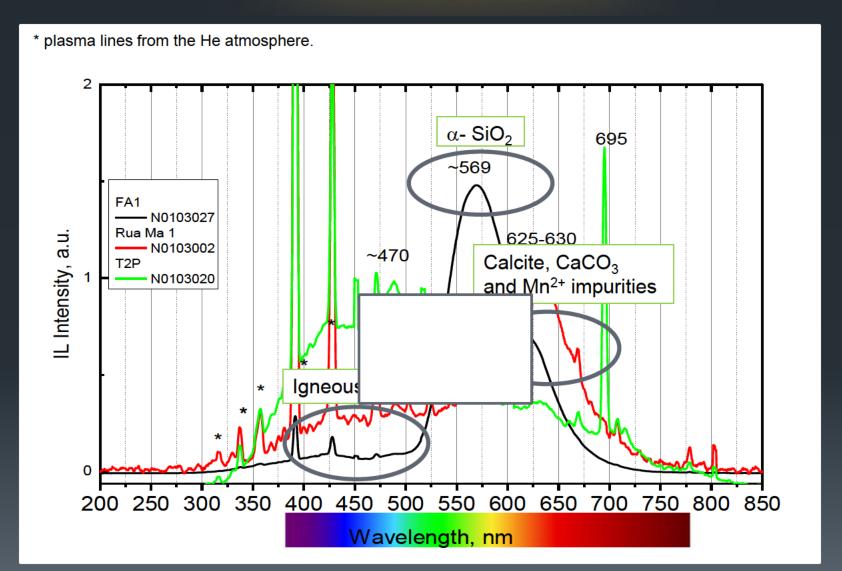
Igneous quartz: cristobalite and tridymite.

High temperature polymorphs of silica.

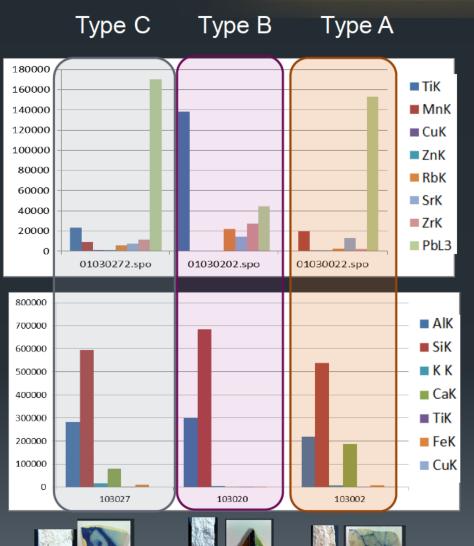
Considering the phase diagram for SiO₂, they are only possible under low pressure and high temperature (>1000°C and 1400°C) conditions.

They are metastable when fast cooling down occurs.





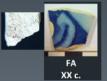
PIXE composition results



In terms of composition, there are also differences:

- Group B: highest concentration of Ti (white colour), Si and Al.
- Group C: high concentration of Al and Si.
- Group C and A: high concentration of Pb. Where?

Not in the starting materials....



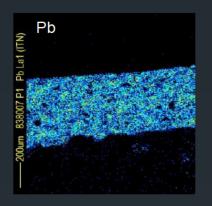


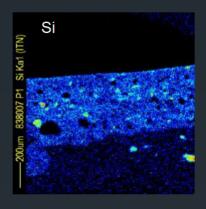


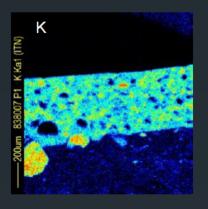


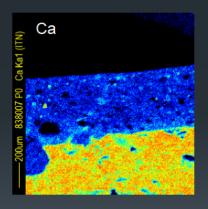


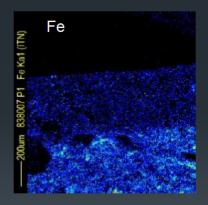
PIXE results







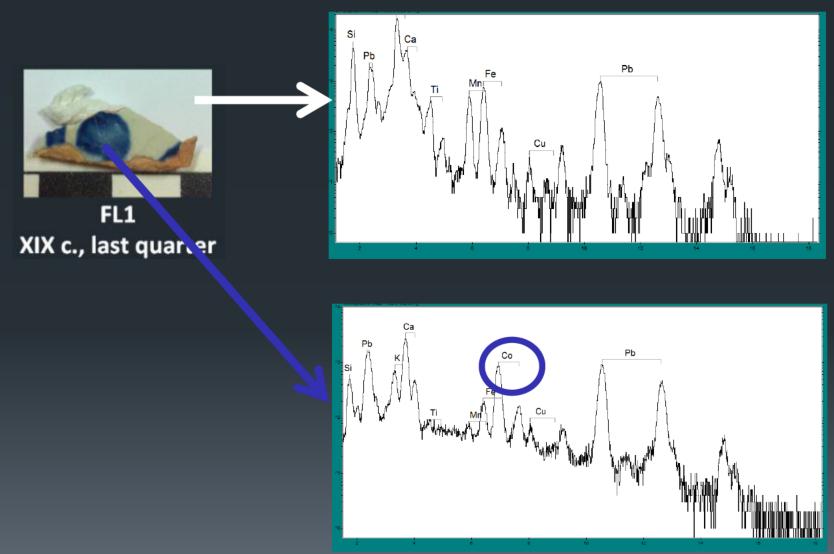




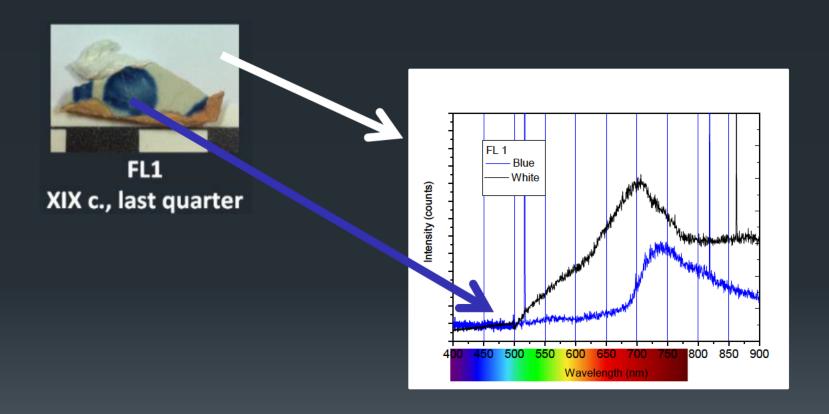
The Pb in the clay body comes from the glaze. Lead migrates thanks to the high porosity of the ceramic body: capillarity effect.

In the glaze, the PbO was used to reduce the melting point.

PIXE results



PIXE + IL results



Conclusions

IL signal can be an alternative characterization technique to classify the composition of clays just in **few** seconds. Sample preparation is not needed.

Other techniques as XRD: take more time and the sample should be powder.

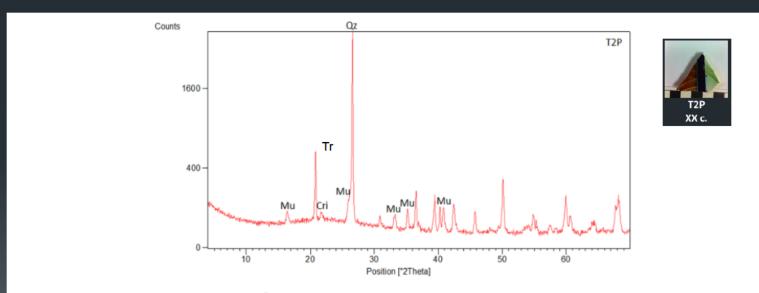


Fig. 2 – X-ray diffraction pattern of a 20th century tile body enhancing the presence of mullite (a high temperature aluminium phase). Qz: Quartz; Mu: Mullite; Cri: Cristobalite. Tr: Tridymite

Conclusions

IL signal can be an alternative characterization technique to classify the composition of clays just in **few** seconds. Sample preparation is not needed.

Other techniques as XRD: take more time and the sample should be powder.

The IL signall jointly with the composition from PIXE and PIGE can give us information about:

- starting materials,
- temperature of firing process,
- cooling down process.

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